● 09/74362**3** 

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JYG143USA

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application of		) Group Art Unit:
Ian George Sayce et al		) Examiner:
Appln. No.		)
Filed:	Herewith	)
For:	PROCESS AND APPARATUS FOR MANUFACTURING A GLASS INGOT FROM SYNTHETIC SILICA	) January 12, 2001 )
	ant Commissioner for Patents	

## SECOND PRELIMINARY AMENDMENT

Sir:

Please amend the above-identified patent application as follows.

## In the Specification

Please enter the attached Abstract of the Disclosure on the attached

In the Claims

page.

10-22Kindly add new claims 11-23 as follows.

The method according to claim 1, wherein the shaping orifice is located at the lowest part of the mass in the refractory container and wherein said removing step comprises positively withdrawing the ingot from below.

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